



727-347-9915

*Billet Low Drag Hubs*

## **2014-2019 Corvette**

*For any questions, please contact us at: 727-347-9915 Monday-Thursday 8am est – 6pm and Friday's 8am-4pm.*

*\*Installation of this kit should only be performed by persons experienced in the installation and proper operation of disc brake systems.*

### **Step 1; Disassembly of parts:**

\*Raise the front wheels off the ground and support the front suspension according to the vehicle manufacturer's instructions.

\*Remove the front wheels, calipers, rotors, and hubs.

\*Clean the front knuckle.

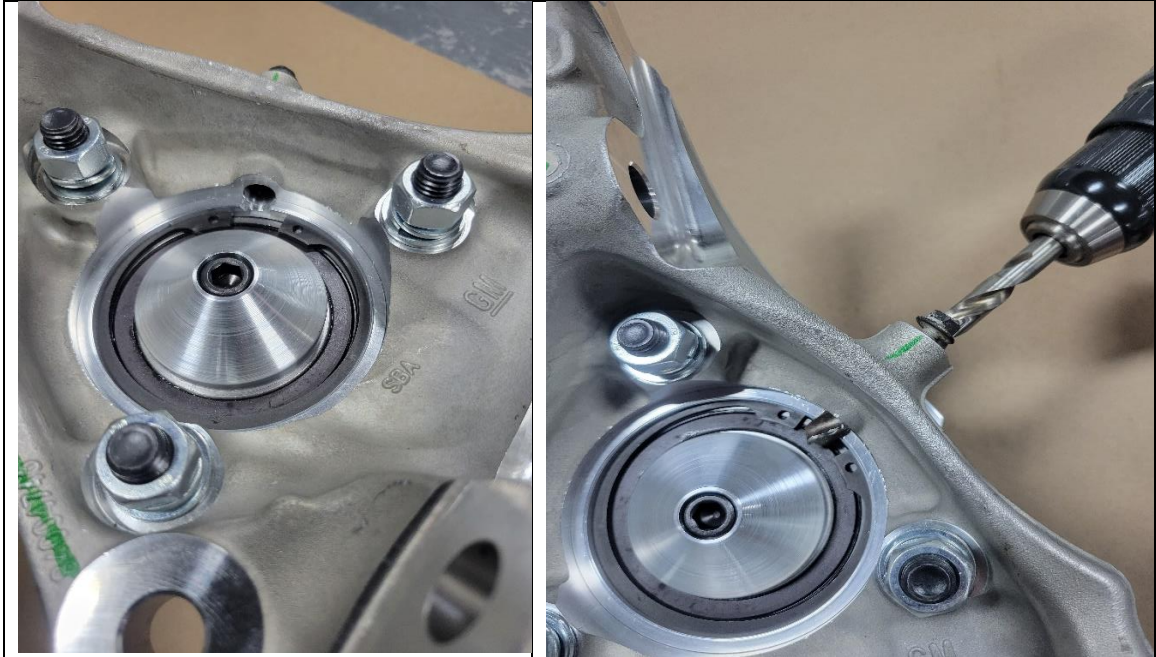
### **Step 2; Mounting new hubs:**

\* Slide new hub into the front knuckle. Using the new hardware provided Bolt the hubs to the front knuckles. The bolts will now go through from the outside towards the inside, use a flat washer, then split ring lock washer and nut. Torque to 75ft lbs.



\*Speed sensor prep: If you need to use the speed sensor it will require a couple extra steps.

1. Make sure the internal retaining rings opening is aligned with the sensor hole, if not adjust as needed.
2. Using a 13/32 or 27/64 drill bit in a hand drill chase the sensor hole to clearance the aluminum bearing support for the sensor. This step is required as speed sensor placement varies a little depending on the year.
3. Lightly blow off any residual aluminum chips.
4. Install speed sensor.



\*Install brake components per manufacturer's instructions.

\*Install wheels and torque to spec. \*\*\*You Will Need New Lug Nuts\*\*\*

The new wheel studs are ½-20 and are the most common lug size and easy to find all styles of lug nuts for.

\*Test drive the car at low speeds making turns in both directions. Park the car and check all fasteners. You should check fasteners routinely for safety.

Included in kit:

(2) Billet Hub Assemblies W/ ½-20 x 3.0 wheel studs

(4) 12M x 70mm grade 10.9 Hex Head Bolts

(2) 12M x 60mm grade 10.9 Hex Head Bolts

(6) 12M X 1.75 grade 10 Hex Nuts

(6) 12M Flat Washers

(6) 12M Split Ring Lock washers