



WATER PUMP INSTALLATION

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION!

Remove factory water pump from the engine. The new water pump is electric and is not belt driven, if your factory pump was belt driven you may have to re-route your belts to other accessories and may require the use of idler pulleys and or tensioner pulleys. Clean off mounting surface of block where gaskets must seal. Push o-rings into pump stand-offs and apply a thin film of silicone to the engine block were gasket will set. Drop bolts through washers then through pump and stand-offs, make sure o-rings in stand-offs are facing towards the water pump and place gaskets between stand-offs and engine block. Tighten bolts up to the engine block securing the water pump in place. Wire water pump up to a 15 amp fuse and to an accessory relay rated to at least 15 amps. Red wire is positive and black wire is ground or negative. Check all hose clamps fasteners and wiring being sure everything is tight and secured safely.

If you have a small block Chevy and the engine block has the extra bypass hole, you will need to tap the block with a 1/8 pipe tap and put in a pipe plug or block will leak.

DO NOT RUN RADIATOR STOP LEAK OR BLOCK SEALER WITH THIS WATER PUMP. Due to tight clearances between the impeller and the housing these type additives will cause the pump to lock up and ruin the electric motor, this type damage is not covered under warranty.

For any additional questions please call us
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